

# Work Order ID 87044

Tuesday, July 10, 2012 1:02:05 PM

**\*87044\***

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Item ID: D4061-1

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Ski Cushion

Stop **\*NS2\***

Start Date: 7/10/2012 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 7/19/2012 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals: Process Plan: *MLF*

Date: *12-07-10*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4061

B

100

0.00

**\*100\***

*12-07-16*

*7*

Mill Conv

0.00

Conventional Milling Machine

Memo

1-Turn as per folio FA914 & dwg

FOLIO REV: \_\_\_\_\_

DWG REV: \_\_\_\_\_

2-Deburr as required

*Manual*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

*12-07-17*

*7*

QC

0.00

Quality Control

Memo

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D4061-1

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Ski Cushion

Stop **\*NS2\***

Start Date: 7/10/2012 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 7/19/2012 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

Quality Control

DAS  
14  
2-89

12/07/17

7

8

130

Identify as per dwg & Stock Location: **ST 449** 0.00

**\*130\***

Packaging

Memo

0.00

Packaging

7x

80  
12-7-17

140

QC21- Final Inspection - Work Order Release 0.00

**\*140\***

QC

Memo

0.00

Quality Control

12/7/19

MF  
12-07-18

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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T

Work Order ID: 87044  
Parent Item: D4061-1  
Parent Item Name: Ski Cushion

Start Date: 7/10/2012  
Start Qty: 10.00  
Required Date: 7/19/2012  
Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE JLM 10-02-18 VERIFIED BY:EC IPP REV:B 11.01.10 AS PER  
DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4287-3		Manufactured	No			100	f	3.2000	0.4125	4.3421053			

UHMW U-Channel

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT055	3.2	
70348	3.2	

3.2 ~~SA~~ 12-07-16

W/O:		WORK ORDER CHANGES					
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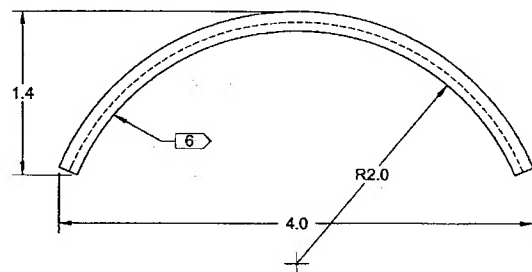
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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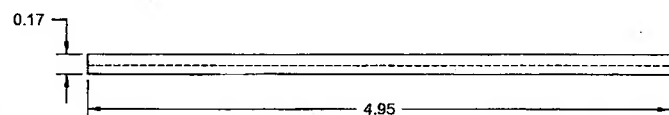
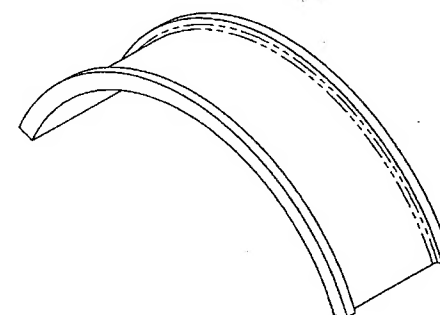
**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1

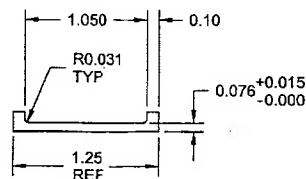


**D4061-1 412 SKI CUSHION**  
(MAKE FROM D4061-1F)

# 87044



**D4061-1F FLAT MACHINED STATE**



RELEASED  
2010-12-23

- NOTES:**
- 1) MATERIAL: MAKE FROM D4287-3
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4061-1" AND B/N "BXXXXX" PER QSI 044 6.1
  - 7) WEIGHT: 0.02 lbs

B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS. PART NOW MACHINED FLAT AND SHAPED WITH ADEQUATE RADIUS. REF: PAR10-28.	MB	10.12.07
A	NEW ISSUE	MB	10.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.12.07		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4061** REV. B  
TITLE **412 SKI CUSHION** SCALE NTS

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8 7 6 5 4 3 2 1

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# Dart Aerospace Ltd

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